

Modified Fluoroelastomer

Product Facts

- Heat-shrinkable, flexible, fluid-resistant modified fluoro-elastomer
- Excellent resistance to long-term fuel immersion



Applications

Raychem -12 molded parts with Viton® fluoroelastomers are designed to be used in conjunction with tubing made from Viton® fluoro-elastomers or multi-conductor cable jackets and a suitable adhesive in Raychem System 200. This system provides excellent resistance to elevated temperatures and continuous fuel immersion. Available in a wide range of configurations, -12 molded parts will operate from -55°C [-67°F] to 200°C [392°F]. The standard color is black.

Installation

Raychem -12 molded parts will shrink on the application of heat above 175°C [347°F].
Recommended installation temperature: 220°C [428°F]

Operating Temperature Range

-55°C to 200°C
[-67°F to 392°F]

VITON is a trademark of DuPont Performance Elastomers

Available in:	Americas	Europe	Asia Pacific
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-12 (Continued)

Specifications/Approvals

Military	Raychem
SAE-AS81765/4	RT-1312
Def. Stan. 59-97 Issue 3 Type DD (Europe)	—
BS-G-198-5-DD-P (Europe)	—

Product Characteristics

		Specification Requirements	Test Method
Physical	Tensile strength	12.4 MPa (min.)	ISO 37
	Ultimate elongation	300% (min.)	ISO 37
	2% secant modulus	70 MPa (max.)	ASTM D 882
	Specific gravity	1.95 (max.)	ISO 1183
Thermal	Heat aging for 168 h at 250°C [482°F]	Ultimate elongation 250% (min.)	ISO 188, ISO 37
	Heat shock for 4 h at 300°C [572°F]	No dripping, cracking, or flowing	ASTM D 2671
	Low temperature flex at -55°C [-67°F]	No cracking	ASTM D 2671
	Flammability (burn time)	30 s (max.)	ASTM D 635
Electrical	Electric strength	8 MV/m (min.)	IEC 243
Water absorption	—	0.5% (max.)	ISO 62
Fluid resistance	Aviation fuel F40	Tensile strength 11 MPa (min.) Ultimate elongation 200% (min.)	ISO 1817 after immersion for 24 h at 23°C [73°F]
	Lubricating oil O-149	Tensile strength 11 MPa (min.) Ultimate elongation 200% (min.)	ISO 1817 after immersion for 24 h at 93°C [200°F]
	Hydraulic fluid H515	Tensile strength 11 MPa (min.) Ultimate elongation 200% (min.)	ISO 1817 after immersion for 24 h at 93°C [200°F]